


CNMG 120416, Grade: CA6525

Order data

Order number	250216 CA6525
GTIN	4960664471379
Item class	25E

Description

CNMG 120416 CA6525 Grade: CA6525

Chip breaker: MS (brass)

Cutting depth a_p : 0.7 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting speed v_c main application	60 - 220 m/min
Main application	M
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.35 mm/rev.
Cutting depth a_p	0.7 - 4 mm
Corner radius	1.6 mm
Chip breaker	MS (brass)

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning