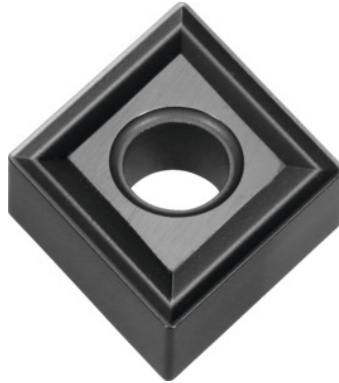



CNMG 120416, Grade: CA4515

Order data

Order number	250216 CA4515
GTIN	
Item class	25E

Technical description

Cutting depth a_p	0.5 - 7 mm
Cutting conditions	slightly interrupted
Chip breaker	STD
Feed f	0.05 - 0.7 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
Corner radius	1.6 mm
Main application	K
Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4

Type of product

Indexable insert for turning