



## KUB Pentron® indexable drill ABS® shank, 4×D, Ø DC: 15mm



### Order data

Order number	236603 15
GTIN	4047109223196
Item class	24P

### Description

#### Version:

**Bore tolerance:** D – 0.1 / + 0.3

#### Application:

With indexable inserts No. 236605 – 236610.

#### Note:

- **For use only under stable machining conditions.**
- **Version 2×D and 3×D with ABS® shank available on request.**
- **Offset-axis drilling up to  $V_{max} = 0.25$  mm.**
- **Maximum  $\varnothing = D + 0.5$  mm achievable by offsetting.**
- **Version with PSC shank available on request.**

### Technical description

Number of cutting edges Z	1
ISO code indexable insert	SOGX 040204 10-...
Pack of insert screws	239652 5IP1 (0.38 Nm)
ABS® shank Ø D <sub>s</sub>	50 mm
Reach L <sub>1</sub>	60 mm
Series	KUB Pentron®
Nominal Ø D	15
for inch Ø	19/32 in
Overhang L <sub>A</sub>	88 mm

Drill depth for indexable insert drill up to	4xD
Shank	ABS
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill

## Accessories

Torque screwdriver, fixed setting set torque 0,38 N·m	211750 0,38
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 5IP	674252 5IP
Torx Plus® insert screw set 10 pieces Drive 5IP1	239652 5IP1