


CNMG 120404, Grade: CA510

Order data

Order number	250210 CA510
GTIN	4960664696895
Item class	25E

Description

CNMG 120404 CA510 Grade: CA510

Chip breaker: PS

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Chip breaker	PS
Cutting speed v_c main application	80 - 450 m/min
Feed f	0.15 - 0.35 mm/rev.
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	P
Cutting depth a_p	1 - 3.5 mm

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning