


CNMG 120404 Set 10 pieces, Grade: HBX020

Order data

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| Order number | 250250 HBX020 |
| GTIN | 4045197661487 |
| Item class | 22D |

Description

CNMG 120404 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 1 - 6.5 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

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|--------------------------------------|----------------------|
| Corner radius | 0.4 mm |
| Cutting depth a_p | 1 - 6.5 mm |
| Main application | P |
| Feed f | 0.05 - 0.5 mm/rev. |
| Cutting conditions | slightly interrupted |
| Cutting speed v_c main application | 80 - 300 m/min |
| Chip breaker | PM |

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|-------------------------------|------------------------------|
| Grade | HBX020 |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | CNMG 120404 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |