


CNMG 120404, Grade: CA6525

Order data

Order number	250210 CA6525
GTIN	4960664471348
Item class	25E

Description

CNMG 120404 CA6525 Grade: CA6525
 Chip breaker: MS
 Cutting depth a_p : 0.7 - 4 mm
 Feed f : 0.1 - 0.35 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	M
Cutting depth a_p	0.7 - 4 mm
Feed f	0.1 - 0.35 mm/rev.
Corner radius	0.4 mm
Chip breaker	MS
Cutting speed v_c main application	60 - 220 m/min

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning