

Garant**Steel boring bar A... SSSCL 75°, for indexable inserts SC., left****Order data**

Order number	260723 25/09
GTIN	4069515004527
Item class	21T

Technical description

Shank $\varnothing D_s$	25 mm
Minimum pre-drill $\varnothing D_{min}$	32 mm
ISO code toolholder	A25R SSSCR/L09
suitable indexable insert	SC.. 09T3..
Setting angle κ	45 degrees
Centre offset L_3	17 mm
Overhang L_1	75 mm
Clamping height L_2	23 mm
Standard	DIN 8024
Overall length L	200 mm
Set of insert screws	269028 8
Insert size	9 mm
Application type	left-hand
Boring depth up to	3×D
Shank type	Steel
Through-coolant	yes
Application	Internal longitudinal turning

Type of product

Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/260723-25/09>
