

**CNMG 120408, Grade: CA6525****Order data**

Order number	250212 CA6525
GTIN	4960664471355
Item class	25E

Description

CNMG 120408 CA6525 Grade: CA6525
Chip breaker: MS (brass)
Cutting depth a_p : 0.7 - 4 mm
Feed f : 0.1 - 0.35 mm/rev.
Cutting speed v_c main application: 60 - 220 m/min

Technical description

Feed f	0.1 - 0.35 mm/rev.
Cutting depth a_p	0.7 - 4 mm
Cutting conditions	slightly interrupted
Chip breaker	MS (brass)
Main application	M
Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.8 mm

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning