

HOLEX®
CNMG 120408 Set 10 pieces, Grade: HBX020

Order data

Order number	250252 HBX020
GTIN	4045197661524
Item class	22D

Description

CNMG 120408 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 1 - 6.5 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Feed f	0.05 - 0.5 mm/rev.
Corner radius	0.8 mm
Main application	P
Cutting conditions	slightly interrupted
Cutting speed v_c main application	80 - 300 m/min
Chip breaker	PM
Cutting depth a_p	1 - 6.5 mm

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning