


KUB Pentron® indexable drill ABS® shank, 4×D, Ø DC: 22mm

Order data

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|--------------|---------------|
| Order number | 236603 22 |
| GTIN | 4047109181632 |
| Item class | 24P |

Description
Version:
Bore tolerance: D – 0.1 / + 0.3

Application:

With indexable inserts No. 236605 – 236610.

Note:

- **For use only under stable machining conditions.**
- **Version 2×D and 3×D with ABS® shank available on request.**
- **Offset-axis drilling up to $V_{max} = 0.25$ mm.**
- **Maximum $\varnothing = D + 0.5$ mm achievable by offsetting.**
- **Version with PSC shank available on request.**

Technical description

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|--|----------------------|
| Reach L_1 | 88 mm |
| Pack of insert screws | 239652 6IP2 (1.0 Nm) |
| Number of cutting edges Z | 1 |
| ABS® shank $\varnothing D_s$ | 50 mm |
| ISO code indexable insert | SOGX 07T208 20-... |
| Series | KUB Pentron® |
| Nominal $\varnothing D$ | 22 |
| Overhang L_A | 120 mm |
| Drill depth for indexable insert drill up to | 4×D |

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|--------------------|------------------------------------|
| Shank | ABS |
| Use for drilling | limited centre drilling |
| Use for drilling | limited convexity |
| Use for drilling | limited cross-drilling |
| Use for drilling | limited drilling through a stack |
| Use for drilling | limited drilling with oblique exit |
| Use for drilling | limited cross-drilling |
| Through-coolant | yes |
| Machining strategy | HPC |
| Type of product | Indexable drill |

Accessories

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|--|-------------|
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP | 674252 6IP |
| Torque screwdriver, fixed setting set torque 1,0 N·m | 211750 1,0 |
| Torx Plus® insert screw set 10 pieces Drive 6IP2 | 239652 6IP2 |