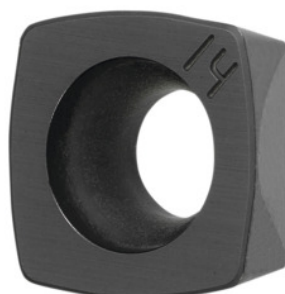



Indexable insert for milling XDLW 09T308 SR, for FeedKing HPC mills, HB7525

Order data

Order number	212953 ST1400
GTIN	4069515004916
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Technical description

Type	ST1400
Corner radius	0.8 mm
Programming radius at $a_{p \max}$	1.99 mm
ISO code indexable insert	XDLW 09T308 SR
Type	HB4025
Tool material	Carbide
maximum cutting depth $a_{p \max}$	1.15 mm
Feed f_z per tooth	0.79 mm
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable	160 m/min	P
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		