

**Indexable insert for milling XDPW 120408 SR, for FeedKing HPC mills, HB4225****Order data**

Order number	212990 GGG
GTIN	4069515004954
Item class	21A

Description**Note:**

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Technical description

ISO code indexable insert	XDPW 120408 SR
Programming radius at $a_{p \max}$	2.6 mm
Corner radius	0.8 mm
Type	GGG
Type	HB4225
Tool material	Ceramic
maximum cutting depth $a_{p \max}$	1.8 mm
Feed f_z per tooth	1 mm
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V _c	ISO code
GG(G)	suitable	165 m/min	K
wet maximum	suitable only under restricted conditions		
dry	suitable		
Air	suitable only under restricted conditions		