


Indexable insert for milling XDPW 070308 SR, for FeedKing HPC mills, KU7710

Order data

Order number	212940 GGG
GTIN	4069515004930
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Technical description

ISO code indexable insert	XDPW 070308 SR
Corner radius	0.8 mm
Type	GGG
Programming radius at $a_{p \max}$	1.58 mm
Type	HB4225
Tool material	Ceramic
maximum cutting depth $a_{p \max}$	0.85 mm
Feed f_z per tooth	0.65 mm
Number of changes/inserts	4

Type of product	Indexable insert for milling
-----------------	------------------------------

User data

	Suitability	V _c	ISO code
GG(G)	suitable	165 m/min	K
wet maximum	suitable only under restricted conditions		
dry	suitable		
Air	suitable only under restricted conditions		