



**Knurl PM, BR 30°, Knurl Ø d1 × knurl width w / pitch: 10X3/0,6mm**



### Order data

|              |                 |
|--------------|-----------------|
| Order number | 290281 10X3/0,6 |
| GTIN         | 4030741236785   |
| Item class   | 29I             |

### Description

**Version:**

Wear-resistant powder metal (PM).

**Note:**

- **Size 21.5×5×8 suitable for Quick tools.**
- **Further sizes available on request.**

### Technical description

|                             |                |
|-----------------------------|----------------|
| Knurl bore Ø d <sub>2</sub> | 6 mm           |
| Knurl type                  | BR 30°         |
| For standard                | DIN 82         |
| Tool material               | PM             |
| Type of product             | Knurling wheel |

### User data

## Data sheet

|                               | <b>Suitability</b>                        | <b>V<sub>c</sub></b> | <b>ISO code</b> |
|-------------------------------|-------------------------------------------|----------------------|-----------------|
| Alu plastics                  | suitable                                  | 160 m/min            | N               |
| Aluminium (short chipping)    | suitable                                  | 110 m/min            | N               |
| Steel < 500 N/mm <sup>2</sup> | suitable                                  | 110 m/min            | P               |
| Steel < 750 N/mm <sup>2</sup> | suitable                                  | 85 m/min             | P               |
| Steel < 900 N/mm <sup>2</sup> | suitable                                  | 65 m/min             | P               |
| INOX < 900 N/mm <sup>2</sup>  | suitable                                  | 60 m/min             | M               |
| INOX > 900 N/mm <sup>2</sup>  | suitable                                  | 35 m/min             | M               |
| CuZn                          | suitable                                  | 120 m/min            | N               |
| Oil                           | suitable                                  |                      |                 |
| wet maximum                   | suitable only under restricted conditions |                      |                 |
| wet minimum                   | suitable only under restricted conditions |                      |                 |