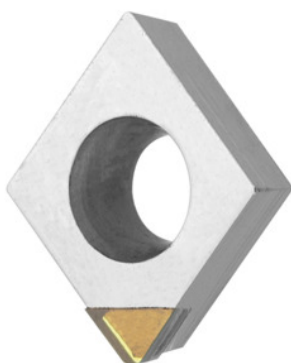


Garant**Indexable insert for turning CCGW 060204 FN, MCD****Order data**

Order number	265900 NU
GTIN	4069515008426
Item class	21L

Description**Version:**

MCD - mono-crystalline diamond, laser-profiled cutting edges. Universal chamfering (NU) for all non-ferrous metals and synthetic materials (PMMA, POM, acrylic etc.).

Application:

For very fine machining for the best finishing surfaces.

Recommendation:

For the best results, use the GARANT Master Eco system. Alternatively all suitable ISO tool holders and boring bars can be used.

Technical description

Cutting edge version	NU
Number of changes/inserts	1
Feed f	0.005 - 0.2 mm/rev.
Tool material	MCD
Cutting conditions	continuous

Data sheet

Corner radius	0.4 mm
ISO code indexable insert	CCGW 060204 FN
Cutting depth a_p	0.01 - 0.2 mm
Type	MCD
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	100 - 1400 m/min
Product name attribute	MCD
Facility for resharpening	yes
Type of product	Indexable insert for turning