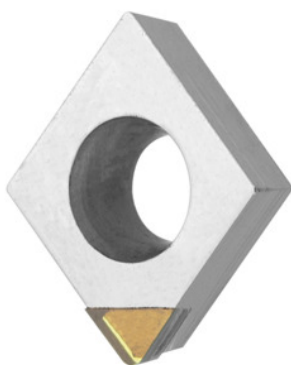


Garant**Indexable insert for turning CCGW 09T308 FN, MCD****Order data**

Order number	265920 NU
GTIN	4069515008464
Item class	21L

Description**Version:**

MCD - mono-crystalline diamond, laser-profiled cutting edges. Universal chamfering (NU) for all non-ferrous metals and synthetic materials (PMMA, POM, acrylic etc.).

Application:

For very fine machining for the best finishing surfaces.

Recommendation:

For the best results, use the GARANT Master Eco system. Alternatively all suitable ISO tool holders and boring bars can be used.

Technical description

Cutting conditions	continuous
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Type	MCD
Feed f	0.005 - 0.2 mm/rev.

Data sheet

Number of changes/inserts	1
Cutting speed v_c main application	100 - 1400 m/min
Cutting edge version	NU
Tool material	MCD
ISO code indexable insert	CCGW 09T308 FN
Cutting depth a_p	0.01 - 0.2 mm
Product name attribute	MCD
Facility for sharpening	yes
Type of product	Indexable insert for turning