

**Flow drill - flat (no collar) Uni, Threads: M4****Order data**

Order number	080753 M4
GTIN	4069515008716
Item class	BAW

Description**Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - flat (no collar).

Standard or long; with or without a collar.

Application:

Suitable for steel, stainless steel, aluminium, copper, brass.

Suitable for:

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

Technical description

for thread M	M4
recommended speed	2700 min ⁻¹
Tapping hole Ø	3.7 mm

Data sheet

Material thickness	0.7 - 2.5 mm
recommended drive power	0.8 kW
Shank Ø	6 mm
Type of product	Flow drill