

# Flow drill - flat (no collar) Uni, Threads: M12



## **Order data**

Order number	080753 M12
GTIN	4069515008761
Item class	BAW

# **Description**

#### **Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - flat (no collar).

Standard or long; with or without a collar.

### **Application:**

Suitable for steel, stainless steel, aluminium, copper, brass.

#### **Suitable for:**

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

# **Technical description**

Shank ∅	12 mm
Tapping hole ∅	10.9 mm
Material thickness	0.7 - 2.5 mm

# Data sheet

for thread M	M12
recommended speed	2000 min <sup>-1</sup>
recommended drive power	1.9 kW
Type of product	Flow drill