

## Flow drill - standard (with collar) long Uni, Threads: M8



## **Order data**

Order number	080755 M8
GTIN	4069515008846
Item class	BAW

## **Description**

#### **Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - standard (with collar).

Standard or long; with or without a collar.

### **Application:**

Suitable for steel, stainless steel, aluminium, copper, brass.

#### **Suitable for:**

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

# **Technical description**

recommended speed	2300 min <sup>-1</sup>
Shank Ø	8 mm
Material thickness	0.7 - 4 mm

# Data sheet

Tapping hole ∅	7.3 mm
recommended drive power	1.5 kW
Type of product	Flow drill