

**Flow drill - standard (with collar) long Uni, Threads: M6****Order data**

Order number	080755 M6
GTIN	4069515008839
Item class	BAW

Description**Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - standard (with collar).

Standard or long; with or without a collar.

Application:

Suitable for steel, stainless steel, aluminium, copper, brass.

Suitable for:

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

Technical description

recommended drive power	1.3 kW
Shank Ø	8 mm
Tapping hole Ø	5.3 mm

Data sheet

Material thickness	0.7 - 4 mm
recommended speed	2500 min ⁻¹
Type of product	Flow drill