

**Flow drill - standard (with collar) long Uni, Threads: M5****Order data**

Order number	080755 M5
GTIN	4069515008822
Item class	BAW

Description**Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - standard (with collar).

Standard or long; with or without a collar.

Application:

Suitable for steel, stainless steel, aluminium, copper, brass.

Suitable for:

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

Technical description

Material thickness	0.7 - 4 mm
recommended speed	2600 min ⁻¹
Tapping hole Ø	4.5 mm

Data sheet

Shank Ø	6 mm
recommended drive power	1 kW
Type of product	Flow drill