

**Flow drill - flat (no collar) long Uni, Threads: M10****Order data**

Order number	080757 M10
GTIN	4069515008952
Item class	BAW

Description**Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - flat (no collar).

Standard or long; with or without a collar.

Application:

Suitable for steel, stainless steel, aluminium, copper, brass.

Suitable for:

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

Technical description

Material thickness	0.7 - 4 mm
Shank Ø	10 mm
Tapping hole Ø	9.2 mm

Data sheet

recommended drive power	1.7 kW
for thread M	M10
recommended speed	2100 min ⁻¹
Type of product	Flow drill