

**Flow drill - flat (no collar) long Inox, Threads: M5****Order data**

Order number	080758 M5
GTIN	4069515008976
Item class	BAW

Description**Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - flat (no collar), for use in stainless materials.

Standard or long; with or without a collar.

Application:

Particularly suitable for stainless steels.

Suitable for:

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

Technical description

Tapping hole Ø	4.5 mm
Shank Ø	6 mm
recommended speed	2600 min ⁻¹

Data sheet

recommended drive power	1 kW
for thread M	M5
Material thickness	0.7 - 3 mm
Type of product	Flow drill