

Knurl forming tool Sliding headstock lathe universal, Shank size: 12mm



Order data

Order number	290015 12
GTIN	4030741948565
Item class	29H

Description

Version:

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

Modular design: Can be used universally as right-hand or left-hand version.

- · Minimal pressure reduces stress on the workpiece and machine.
- · Synchronising spindle for easy adjustment of knurl carriers and centre heights.

Technical description

for knurl width w	4 mm
Working range	0 - 12.5 mm
for knurl Ø d ₁	10 mm
Roller pin	2999106
for knurl bore Ø d ₂	4 mm
Cutting direction	left-hand and right-hand
for knurl profile	RBL 2×BR
for knurl profile	RGE45° BL/BR45°
for knurl profile	RAA 2×AA
for knurl profile	RBR 2×BL
for knurl profile	RAA 1×AA

Data sheet

Type of product

Self-centring knurling tool