



5-axis vice TeleCentric, Type: 70



Order data

Order number	361255 70
GTIN	4250364404709
Item class	34A

Description

Version:

- **Optimum for use on 5-axis machining centres.**
- **Conventional clamping and gripper clamping can be performed.**
- **Telescopic spindles and obstructive contours remain unchanged.**
- **Simple centre-reference programming with no displacement of the zero point.**
- **Accessibility of the workpiece irrespective of the clamping span.**
- **Symmetrical design = workpiece remains central and parallel - the dimensions of the material are distributed symmetrically.**
- **Thanks to the quick-release fastening, pairs of jaws can be changed within 10 seconds.**
- **Constant clamping force thanks to the low-maintenance telescopic spindle.**
- **Supplied as standard with 25H6 M10 mounting holes for zero-point clamping system with 200 mm pitch.**
- **Integral scaled ring for fine adjustment of the centre position.**
- **Clamping force 30 kN at 45 Nm linear.**

Supplied with:

Hand crank, Quick Start Guide.

Optional extras:

Torque wrench No. 656050 size 120, hexagon screwdriver bit No. 643330 size 14, top jaws No. 361258 – 361264, clamp No. 360750 size 125/160, alignment and fixing set No. 360530, clamping stud No. 360025 size 25M10 or 25M10/138. Top jaws No. 361258– 361260, clamps No. 360750 size 125/160, alignment and fixing set No. 360530, clamping stud No. 360025 size 25M10 or 25M/138.

Technical description

Clamping range S1	9 - 85 mm
Width B	94 mm
Clamping force up to maximum	30 kN
Width across flats	14 mm
maximum torque	45 Nm
Clamping range S2	66 - 135 mm
Height h	27.1 mm
Length L	286 mm
Slot width n H7	20 mm
Colour code for suitable accessories	TeleCentric
Series	TeleCentric
Base body height c	168.9 mm
Weight	17.5 kg
Version	Zero-point clamping system
Type of product	Machine vice

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/361255-70>