


CNMG 120408, Grade: CA510

Order data

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|--------------|---------------|
| Order number | 250371 CA510 |
| GTIN | 4960664696956 |
| Item class | 25E |

Technical description

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|--------------------------------------|---------------------|
| Cutting depth a_p | 1 - 10 mm |
| Cutting conditions | continuous |
| Main application | P |
| Corner radius | 0.8 mm |
| Cutting speed v_c main application | 80 - 450 m/min |
| Feed f | 0.28 - 0.88 mm/rev. |
| Chip breaker | PH |
| Grade | CA510 |
| Finishing/roughing assignment | Roughing |
| Tool material | Carbide |
| ISO code indexable insert | CNMG 120408 |
| Number of changes/inserts | 4 |

Type of product

Indexable insert for turning