

**Flow drill - flat (no collar) long Inox, Threads: M10****Order data**

|              |               |
|--------------|---------------|
| Order number | 080758 M10    |
| GTIN         | 4069515014342 |
| Item class   | BAW           |

**Description****Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - flat (no collar), for use in stainless materials.

Standard or long; with or without a collar.

**Application:**

Particularly suitable for stainless steels.

**Suitable for:**

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

**Technical description**

|                   |                        |
|-------------------|------------------------|
| Tapping hole Ø    | 9.3 mm                 |
| Shank Ø           | 10 mm                  |
| recommended speed | 2100 min <sup>-1</sup> |

## Data sheet

|                         |            |
|-------------------------|------------|
| Material thickness      | 0.7 - 3 mm |
| recommended drive power | 1.7 kW     |
| for thread M            | M10        |
| Type of product         | Flow drill |