

**Flow drill - standard (with collar) long Inox, Threads: M10****Order data**

|              |               |
|--------------|---------------|
| Order number | 080756 M10    |
| GTIN         | 4069515014335 |
| Item class   | BAW           |

**Description****Version:**

Very quickly produce core holes in thin-walled materials using frictional heat. Can be used on CNC, NC and pillar drilling machines.

Flow drill - standard (with collar), for use in stainless materials.

Standard or long; with or without a collar.

**Application:**

Particularly suitable for stainless steels.

**Suitable for:**

HOLEX ER collets No. 308964.

ER chuck key No. 309680.

HOLEX fluteless tap No. 139130 or No. 139180.

**Technical description**

|                         |                        |
|-------------------------|------------------------|
| Tapping hole Ø          | 9.3 mm                 |
| recommended drive power | 1.7 kW                 |
| recommended speed       | 2100 min <sup>-1</sup> |

## Data sheet

|                    |            |
|--------------------|------------|
| Shank Ø            | 10 mm      |
| Material thickness | 0.7 - 3 mm |
| Type of product    | Flow drill |