


**CNMG 160616, Grade: CA510**

**Order data**

Order number	250378 CA510
GTIN	4960664697199
Item class	25E

**Technical description**

Feed $f$	0.28 - 0.88 mm/rev.
Cutting depth $a_p$	1 - 10 mm
Chip breaker	PH
Cutting speed $v_c$ main application	80 - 450 m/min
Corner radius	1.6 mm
Cutting conditions	continuous
Main application	P
Grade	CA510
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160616
Number of changes/inserts	4

Type of product

Indexable insert for turning