


CNMG 120412, Grade: CA510

Order data

Order number	250372 CA510
GTIN	4960664696963
Item class	25E

Technical description

Cutting depth a_p	1 - 10 mm
Corner radius	1.2 mm
Cutting speed v_c main application	80 - 450 m/min
Chip breaker	PH
Cutting conditions	continuous
Main application	P
Feed f	0.28 - 0.88 mm/rev.
Grade	CA510
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4

Type of product

Indexable insert for turning