


KOMET® UniTurn® copying boring bar, right-hand, L₂ = 15 mm, Ø D_{min}: 5mm

Order data

| | |
|--------------|---------------|
| Order number | 240114 5 |
| GTIN | 4047109071186 |
| Item class | 24S |

Description
Version:

Tool material = BK 82.

From size 5 with internal coolant supply; for smaller diameters, the coolant supply takes place through the toolholder.

Technical description

| | |
|--|---------------------------|
| Radius R | 0.2 mm |
| a | 4.7 mm |
| for bores from Ø D _{min} | 5 mm |
| Suitable toolholder No. 240100 | 12/8; 16/8 |
| Shank Ø d | 8 mm |
| f | 2.25 mm |
| max. groove depth t _{max} | 1 mm |
| maximum cutting depth a _{p max} | 0.5 mm |
| Through-coolant | yes |
| Feed f in steel < 500 N/mm ² | 0.02 mm/rev. |
| Usable length | 15 mm |
| Product name attribute | L ₂ = 15 mm |
| Type of product | Cutter insert for turning |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|---|----------------|----------|
| Alu plastics | suitable | 180 m/min | N |
| Aluminium (short chipping) | suitable | 180 m/min | N |
| Alu > 10% Si | suitable | 160 m/min | N |
| Steel < 500 N/mm ² | suitable | 100 m/min | P |
| Steel < 750 N/mm ² | suitable | 90 m/min | P |
| Steel < 900 N/mm ² | suitable | 80 m/min | P |
| Steel < 1100 N/mm ² | suitable | 70 m/min | P |
| Steel < 1400 N/mm ² | suitable | 70 m/min | P |
| INOX < 900 N/mm ² | suitable | 50 m/min | M |
| INOX > 900 N/mm ² | suitable | 50 m/min | M |
| Ti > 850 N/mm ² | suitable | 30 m/min | S |
| GG(G) | suitable | 55 m/min | K |
| Uni | suitable | | |
| wet maximum | suitable | | |
| dry | suitable only under restricted conditions | | |

Accessories

KOMET UniTurn® turning toolholder for stationary use
(without boring bar) Shank Ø d / Bore Ø d1 12/8 mm

240100 12/8

KOMET UniTurn® turning toolholder for stationary use
(without boring bar) Shank Ø d / Bore Ø d1 16/8 mm

240100 16/8