

Garant
Boring bar HSS, right-hand, Shank \varnothing / insert size: 25/12mm

Order data

Order number	260022 25/12
GTIN	4045197652072
Item class	21T

Technical description

Minimum pre-drill $\varnothing D_{\min}$	28 mm
Centre offset L_3	15.5 mm
Pack of insert screws	269028 9
Insert size	12 mm
Overhang L_1	125 mm
suitable indexable insert	CC.. 1204..
ISO code toolholder	AH25R SCLCR/L12
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS
Through-coolant	yes
Application	Internal longitudinal turning

Type of product

Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20

674248 TX20

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15

674248 TX15

Set of insert screws Type 9

269028 9

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm

659957 500