



KOMET® UniTurn® grooving boring bar, right-hand, L2 = 15 mm, Ø Dmin/ groove width w: 5/2 mm



Order data

| | |
|--------------|---------------|
| Order number | 240154 5/2 |
| GTIN | 4047109071773 |
| Item class | 24S |

Description

Version:

Tool material = BK 82.

From size 5 with internal coolant supply; for smaller diameters, the coolant supply takes place through the toolholder.

Note:

Further sizes and types on request.

Through-coolant: yes

f: 2.25 mm

a: 4.7 mm

Shank Ø d: 8 mm

max. groove depth t_{max} : 1 mm

Suitable toolholder No. 240100: 12/8; 16/8

Technical description

| | |
|-----------------------------------|------------|
| max. groove depth t_{max} | 1 mm |
| Suitable toolholder No. 240100 | 12/8; 16/8 |
| for bores from Ø D _{min} | 5 mm |
| Shank Ø d | 8 mm |
| f | 2.25 mm |
| Groove width w | 2 mm |
| a | 4.7 mm |
| Through-coolant | yes |

| | |
|---|---------------------------|
| Feed f in steel < 500 N/mm ² | 0.02 mm/rev. |
| Usable length | 15 mm |
| Product name attribute | L ₂ = 15 mm |
| Type of product | Cutter insert for turning |

Accessories

| | |
|--|-------------|
| KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 16/8 mm | 240100 16/8 |
| KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 12/8 mm | 240100 12/8 |