



## Boring bar steel, left-hand, Shank $\varnothing$ / insert size: 8/06mm



### Order data

Order number	260029 8/06
GTIN	4960664541140
Item class	25U

### Description

#### Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank  $\varnothing D_s$ : 8 mm

ISO code toolholder: A08X SCLCR/L06

Setting angle  $\kappa$ : 95°

suitable indexable insert: CC.. 0602..

Minimum pre-drill  $\varnothing D_{min}$ : 10 mm

Centre offset  $L_3$ : 5 mm

### Technical description

Insert size	6 mm
ISO code toolholder	A08X SCLCR/L06
Centre offset $L_3$	5 mm
Insert screw	269022 2
suitable indexable insert	CC.. 0602..
Minimum pre-drill $\varnothing D_{min}$	10 mm
Overall length L	120 mm
Clamping height $L_2$	7 mm
Setting angle $\kappa$	95°
Shank $\varnothing D_s$	8 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Insert screw Type 2	269022 2
Clamping screw	269405
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8