


CNMG 190612, Grade: CA510

Order data

Order number	250383 CA510
GTIN	4960664697236
Item class	25E

Technical description

Corner radius	1.2 mm
Chip breaker	PH
Feed f	0.28 - 0.88 mm/rev.
Cutting speed v_c main application	80 - 450 m/min
Main application	P
Cutting depth a_p	1 - 10 mm
Cutting conditions	continuous
Grade	CA510
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190612
Number of changes/inserts	4

Type of product

Indexable insert for turning