

**CNMM 120408, Grade: CA510****Order data**

Order number	250491 CA510
GTIN	4960664697267
Item class	25E

Description

CNMM 120408 CA510 Grade: CA510
Chip breaker: PX
Cutting depth a_p : 1 - 11 mm
Feed f : 0.25 - 0.9 mm/rev.
Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting depth a_p	1 - 11 mm
Chip breaker	PX
Main application	P
Cutting conditions	continuous
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 450 m/min
Feed f	0.25 - 0.9 mm/rev.

Grade	CA510
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning