



Boring bar steel, right-hand, Shank \varnothing / insert size: 8/06mm



Order data

Order number	260028 8/06
GTIN	4960664541133
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 8 mm

ISO code toolholder: A08X SCLCR/L06

Setting angle κ : 95°

suitable indexable insert: CC.. 0602..

Minimum pre-drill $\varnothing D_{min}$: 10 mm

Centre offset L_3 : 5 mm

Technical description

Centre offset L_3	5 mm
ISO code toolholder	A08X SCLCR/L06
Minimum pre-drill $\varnothing D_{min}$	10 mm
Insert screw	269022 2
Insert size	6 mm
suitable indexable insert	CC.. 0602..
Overall length L	120 mm
Clamping height L_2	7 mm
Setting angle κ	95°
Shank $\varnothing D_s$	8 mm

Application type	right-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Insert screw Type 2	269022 2
Clamping screw	269405
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500