

**CNMG 190612, Grade: CA525****Order data**

|              |               |
|--------------|---------------|
| Order number | 250383 CA525  |
| GTIN         | 4960664679751 |
| Item class   | 25E           |

**Description**

CNMG 190612 CA525 Grade: CA525

Chip breaker: PH

Cutting depth  $a_p$ : 1 - 10 mm

Feed  $f$ : 0.25 - 0.8 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

|                                  |         |
|----------------------------------|---------|
| Indexable insert clearance angle | degrees |
| Product name attribute           |         |
| Insert assignment                |         |
| Rake                             | degrees |
| Shim                             |         |
| Indexable insert profile         | neutral |
| Type of product                  |         |