

Garant
QuickTurn clamp toolholder, left-hand, Shank / insert size: 25/15mm

Order data

Order number	250607 25/15
GTIN	4045197650436
Item class	21U

Description
Advantage:

Inserts can be changed without using tools. **Release the stop at the push of a button – change the insert – press the clamp to secure it.**

A simple and convenient way to reduce non-productive times.

Consistent clamping force, high interchange accuracy, maintenance-free.

Through-coolant: no

ISO code toolholder: DDJNR/L 2525M15

suitable indexable insert: DN.. 1506..

Functional width L_4 : 32 mm

Head length L_1 : 46 mm

Overall length L: 150 mm

Shim: 259031 29

Technical description

Functional width L_4	32 mm
suitable indexable insert	DN.. 1506..
ISO code toolholder	DDJNR/L 2525M15
Shim screw	259025 4
Head length L_1	46 mm
Clamp	259038 7
Shank size	25 mm

Insert size	15 mm
Shim	259031 29
Overall length L	150 mm
Series	QuickTurn
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim screw Type 4	259025 4
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping claw	259350
Clamping claw Type 7	259038 7
Shim screw	259171
Clamping claw	259351
Shim Type 29	259031 29
Clamping claw Type 6	259038 6
Shim	259271