


KOMET® indexable insert, BK6115, Designation type W80: 28-010

Order data

Order number	236607 28-010
GTIN	4047109187672
Item class	24R

Description
Note:

Do not use in the centre pocket of indexable drills!

Type: GG(G)

ISO code indexable insert: SOGX 09T308-01

Feed f in steel $< 900 \text{ N/mm}^2$: 0.13 mm/rev.

Technical description

Designation	28-010
Feed f in steel $< 900 \text{ N/mm}^2$	0.13 mm/rev.
ISO code indexable insert	SOGX 09T308-01
Series	KUB Pentron®
Number of changes/inserts	4
Grade	BK6115
Type	GG(G)
Tool material	Carbide

Type of product

Indexable insert for drilling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	120 m/min	K
wet maximum	suitable		