


**KOMET® indexable insert, BK6115, Designation type W80: 32-010**

**Order data**

Order number	236607 32-010
GTIN	4047109194236
Item class	24R

**Description**
**Note:**

Do not use in the centre pocket of indexable drills!

Type: GG(G)

ISO code indexable insert: SOGX 100408-01

Feed  $f$  in steel  $< 900 \text{ N/mm}^2$ : 0.13 mm/rev.

**Technical description**

Designation	32-010
Feed $f$ in steel $< 900 \text{ N/mm}^2$	0.13 mm/rev.
ISO code indexable insert	SOGX 100408-01
Series	KUB Pentron®
Number of changes/inserts	4
Grade	BK6115
Type	GG(G)
Tool material	Carbide

Type of product

Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	120 m/min	K
wet maximum	suitable		