


**KOMET® indexable insert, BK7710, Designation type W80: 28-010**

**Order data**

Order number	236608 28-010
GTIN	4047109187689
Item class	24R

**Description**

KOMET® indexable insert 28-010 ISO code indexable insert: SOGX 09T308-01

Feed f in steel < 900 N/mm<sup>2</sup>: 0.13 mm/rev.

**Technical description**

Designation	28-010
Feed f in steel < 900 N/mm <sup>2</sup>	0.13 mm/rev.
ISO code indexable insert	SOGX 09T308-01
Series	KUB Pentron®
Number of changes/inserts	4
Grade	BK7710
Type	Alu
Tool material	Carbide
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	280 m/min	N
Alu > 10% Si	suitable	220 m/min	N
wet maximum	suitable		