


KOMET® indexable insert, BK7710, Designation type W80: 42-010

Order data

Order number	236608 42-010
GTIN	4047109213579
Item class	24R

Description

KOMET® indexable insert 42-010 ISO code indexable insert: SOGX 120408-01

Feed f in steel < 900 N/mm²: 0.13 mm/rev.

Technical description

Designation	42-010
Feed f in steel < 900 N/mm ²	0.13 mm/rev.
ISO code indexable insert	SOGX 120408-01
Series	KUB Pentron®
Number of changes/inserts	4
Grade	BK7710
Type	Alu
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	280 m/min	N
Alu > 10% Si	suitable	220 m/min	N
wet maximum	suitable		