



Boring bar steel, left-hand, Shank \varnothing / insert size: 12/06mm



Order data

Order number	260029 12/06
GTIN	4960664541188
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank \varnothing D_s : 12 mm

ISO code toolholder: A12M SCLCR/L06

Setting angle κ : 95°

suitable indexable insert: CC.. 0602..

Minimum pre-drill \varnothing D_{min} : 14 mm

Centre offset L_3 : 7 mm

Technical description

ISO code toolholder	A12M SCLCR/L06
suitable indexable insert	CC.. 0602..
Centre offset L_3	7 mm
Minimum pre-drill \varnothing D_{min}	14 mm
Insert screw	269022 2
Insert size	6 mm
Overall length L	150 mm
Clamping height L_2	11 mm
Setting angle κ	95°
Shank \varnothing D_s	12 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Insert screw Type 2	269022 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw	269405
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8