



Boring bar steel, left-hand, Shank \varnothing / insert size: 16/09mm



Order data

Order number	260029 16/09
GTIN	4960664541201
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 16 mm

ISO code toolholder: A16Q SCLCR/L09

Setting angle κ : 95°

suitable indexable insert: CC.. 09T3..

Minimum pre-drill $\varnothing D_{min}$: 18 mm

Centre offset L_3 : 9 mm

Technical description

Insert size	9 mm
Insert screw	269022 3
ISO code toolholder	A16Q SCLCR/L09
suitable indexable insert	CC.. 09T3..
Centre offset L_3	9 mm
Minimum pre-drill $\varnothing D_{min}$	18 mm
Overall length L	180 mm
Clamping height L_2	15 mm
Setting angle κ	95°
Shank $\varnothing D_s$	16 mm

Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Insert screw Type 3	269022 3
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw	269406