



Boring bar steel, left-hand, Shank \varnothing / insert size: 20/09mm



Order data

| | |
|--------------|---------------|
| Order number | 260029 20/09 |
| GTIN | 4960664541225 |
| Item class | 25U |

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 20 mm

ISO code toolholder: A20R SCLCR/L09

Setting angle κ : 95°

suitable indexable insert: CC.. 09T3..

Minimum pre-drill $\varnothing D_{min}$: 22 mm

Centre offset L_3 : 11 mm

Technical description

| | |
|---|----------------|
| Insert size | 9 mm |
| Insert screw | 269022 3 |
| ISO code toolholder | A20R SCLCR/L09 |
| suitable indexable insert | CC.. 09T3.. |
| Minimum pre-drill $\varnothing D_{min}$ | 22 mm |
| Centre offset L_3 | 11 mm |
| Overall length L | 200 mm |
| Clamping height L_2 | 19 mm |
| Setting angle κ | 95° |
| Shank $\varnothing D_s$ | 20 mm |

| | |
|--------------------|-------------------------------|
| Application type | left-hand |
| Boring depth up to | 5×D |
| Standard | DIN 8024 |
| Through-coolant | yes |
| Application | Internal longitudinal turning |
| Type of product | Boring bar |

Accessories

| | |
|--|-------------|
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15 | 674248 TX15 |
| Insert screw Type 3 | 269022 3 |
| Clamping screw | 269406 |