

**Centring vice basic device Xtric, Type: 80SPA****Order data**

Order number	363000 80SPA
GTIN	4069515014946
Item class	310

Description**Version:**

- **Very good accessibility and perfectly symmetrical.**
- **Fully hardened and precision milled on the underside.**
- **Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.**
- **Central alignment delivers perfectly centred clamping.**
- **The clamping range can be changed by reversing the jaws.**

Application:

Perfect for 5-face machining. Centred clamping.

Suitable for:

Top jaws No. 363010 – 363045.

Supplied with:

Base body, spindle, spindle nuts.

Optional extras:

Torque wrench No. 656050, socket No. 642229 13, assembly station No. 358595 52/96 or No. 358595 80.

Clamping stud No. 363190 52.

Note:

Suitable top jaws No. 363010 – 363045 are not included in the scope of supply. Clamping situation S2 arises by reversing the jaws.

Technical description

Width across flats	5 mm
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Data sheet

Width across flats	10 mm
Weight	3.1 kg
B	75 mm
Colour code	Xtric 80
Reference dimension	52 mm
Series	Xtric
L	170 mm
Height H	40 mm
maximum clamping force	25 kN
maximum torque	85 Nm
Type of product	Machine vice