

**Garant**
**Boring bar, steel, right-hand, Shank  $\varnothing$  / insert size: 40/15mm**

**Order data**

Order number	250626 40/15
GTIN	4045197650610
Item class	21T

**Technical description**

Minimum pre-drill $\varnothing D_{\min}$	50 mm
ISO code toolholder	A40T PDUNR/L15
Centre offset $L_3$	27 mm
Lever screw	259018 7
suitable indexable insert	DN.. 1506..
Insert size	15 mm
Shim punches pack	259047 2
Shim pins pack	259044 2
Lever	259015 8
Shim	259031 28
Overall length L	300 mm
Clamping height $L_2$	38.5 mm
Setting angle $\kappa$	93 degrees
Shank $\varnothing D_s$	40 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3
Shim Type 28	259031 28
Lever Type 8	259015 8
Shim punches set10 pieces Type 2	259047 2
Set of shim pins10 pieces Type 2	259044 2
Lever screw Type 7	259018 7
Torque screwdriverwith scale, to take interchangeable blades maximum torque 500 cNm	659957 500