

Garant

Indexable insert for milling RDHT 1003, for copy and face milling cutters, HB7810, diamond-coated, positive



Order data

Order number	212232 ALU
GTIN	4069515015165
Item class	21B

Description

Version:

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{pmax} = 2$ mm.

Technical description

Tool material	Carbide
ISO code indexable insert	RDHT 1003
Type	ALU
Type	HB7810
Feed f_z per tooth	0.22 mm
Number of changes/inserts	1
Coating	diamond coated

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	400 m/min	N
Aluminium (short chipping)	suitable	400 m/min	N
Alu > 10% Si	suitable	400 m/min	N
Graphite, GRP, CRP	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		