

Garant**Indexable insert for turning DNMG 150604, for finish machining****Order data**

Order number	250658 HB7415
GTIN	4045197667076
Item class	21G

Technical description

Cutting conditions	continuous
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 70 m/min
Feed f	0.1 - 0.2 mm/rev.
Chip breaker	TIS
Cutting depth a_p	0.3 - 2 mm
Main application	S
Type	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150604

Data sheet

Number of changes/inserts	4
Type of product	Indexable insert for turning